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| MUT-Tschamber | | Project No. | | | Document No.: | Kunde/ Customer | | | Zeichnung Nr. / Drawing No.: | | |
| QIP | | Sheet No.: | 1 | von: of: | 2 | KKS No.: | | | | | |
| Quality Inspection Plan | | Bestell-Nr / Requisition No.: | | | Project Name : | Benennung Typ / Designation Typ: | | | | | |
| lfd. Nr.: | Prüfgrundlagen | Prüfschritte / Description | | | | Record | Inspection by: | | | | Bemerkungen |
| Serial No. | Test regualtions | | | | | | H | | | | |
| 1 | Order | Freigabe der Fertigungsdokumente , incl. QIP Release of manufacturing documents , incl. QIP | | | | - | X | X | | | |
| 2.1 | Typenschild / Identification plate | Typenkontrolle Antrieb bei Anlieferung Type control of drive on delivery | | | | - | X | | | | |
| 2.2 | WAZ 3.1 DIN EN 10204 | Wareneingangskontrolle, Sichtkontrolle Hartstempelung Werkstoffe Comparison of basic material with the data given in the drawings, parts list, visual inspection hard marking steel | | | | - | X | | | | |
| 3.0 | AD-Merkblatt HP 0 DIN EN 3834-2 DIN EN 287-1 DIN EN ISO 15614-1 WAZ2.2 | Schweißerlaubnis, Schweißverfahrensprüfung ,Schweißanweisung, Schweißzusatzwerkstoffe nach WAZ 2.2 Review of welding permit,welding process examination (is given shortly new), welding procedure specification, weld filler materials according to WAZ 2.2 | | | | 100 % | X | | | | |
| 3.1 | DIN EN 3452-1 Method A – Typ b DIN EN ISO 23277 – border 2 | Farbeindringprüfung dye penetration test | | | | 100 % | X | | | | |
| 3.2 | 3 unabhängige Meßpunkte / 3 independent measurement points | Schichtdickenmessung der Lackierung measuring of layer thickness of the painting | | | | 100 % | X | | | | |
| 3.3 | DIN EN 1940 / 11342 | Restunwuchtprüfung Rühroragne besser Q16 static balance test for impeller better Q16 | | | | 100 % | X | | | | |

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| Rev. | | Erstellt von: Prepared by: | Geprüft von: Reviewed by: | Grund der Revision Nature of revision | Bedarfmelder Submitted by | Genehmigt Approved | Kunde Client | Sachverständiger Inspector | H = Hersteller / manufacturer S = Stichprobe / sample K = Endkunde / End customer D = Dokumentenkontrolle / document controll X = Haltepunkt/hold point W = Bezugspunkt / referenz point |
| | Name/Name | | | | | | | | |
| | Datum/Date | | | | | | | | |

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| MUT-Tschamber | | Project No. | | | Document No.: | | Kunde/ Customer | | | Zeichnung Nr. / Drawing No.: | | |
| QIP | | Blatt Nr.: | 2 | von: | 2 | KKS. Nr. / KKS No.: | | | | | | |
| Quality Inspection Plan | | Bestell-Nr / Requisition No.: | | | Project Name : | | Benennung Typ / Designation Typ | | | | | |
| Ifd. Nr.: | Prüfgrundlagen | Prüfschritte / Description | | | | Record | Inspection by: | | | | | Remarks |
| | Test regualtions | | | | | | H | | | | | |
| Serial No. | | | | | | | | | | | | |
| 3.3 | DIN 28055, DIN53505, DIN28055 | Abnahme der Gummierung Final inspection of the rubbering | | | | 100 % | X | | | | | |
| 4.0 | Massblatt | Maßprüfung nach Maßblatt dimension check according to dimensional sketch | | | | 100 % | X | | | | | |
| 4.1 | | Rundlaufmessung concenricity measurement | | | | 100 % | X | | | | | |
| 4.2 | | Kontrolle der Schrauben, der Anschlüsse control of the screws, the connections | | | | – | X | | | | | |
| 4.3 | Hersteller Standard | Probelauf in Luft Funktional test in air | | | | 100 % | X | X | | | | |
| 5.0 | | Abnahme durch den Kunden acceptance by the customer | | | | 100 % | X | X | | | | |
| 6.1 | | Vollständigkeit bei Auslieferung completeness with distribution | | | | – | X | | | | | |
| 7.0 | | Dokumentationsprüfung (Vollständigkeit der Protokolle, Nachweise, Zeugnisse, ect.) Check of documentation (completeness of protocols and certificates) | | | | – | X | X | | | | |
| 7.1 | EN ISO 12100-1 und -2 DIN EN ISO 13857 | Prüfung nach EN ISO 12100-1 und -2 ; DIN EN ISO 13857 examination according to EN ISO 12100-1 and -2 ; DIN EN ISO 13857 | | | | – | X | | | | | |
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